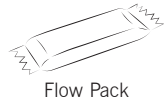
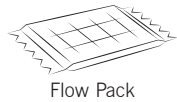


Modular high speed wrapping machine for chocolate products in flow packs. The flexible designs of the different assembly groups allow an attractive tailor-made adaptation of the machine to the customer needs.

# FPC5



Flow Pack



Flow Pack

## Products

- deposited chocolate products
- enrobed chocolate products (wafers, biscuits, cereals)
- chocolate bars

## Output

- up to 1500 products/min

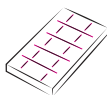


## Product dimensions



### FPC5

Length: 15–220 mm  
Width: 12– 60 mm  
Height: 4– 30 mm



### FPC5 280

Length: 35–220 mm  
Width: 15–120 mm  
Height: 4– 30 mm



Ø: 15– 30 mm

# FPC5

## Wrapping material

- cold sealable foil
- heat sealable foil

## Material dimensions

- Reel diameter: up to 400 mm
- Reel width FPC5: up to 160 mm
- Reel width FPC5 280: up to 280 mm
- Core diameter: 76,2 mm

## Wrapping material speed

- up to 140 m/min

## Utilities

- Connected load: 12 kVA
- Compressed air consumption: 3 m<sup>3</sup>/h; 700 kPa

## Measurements

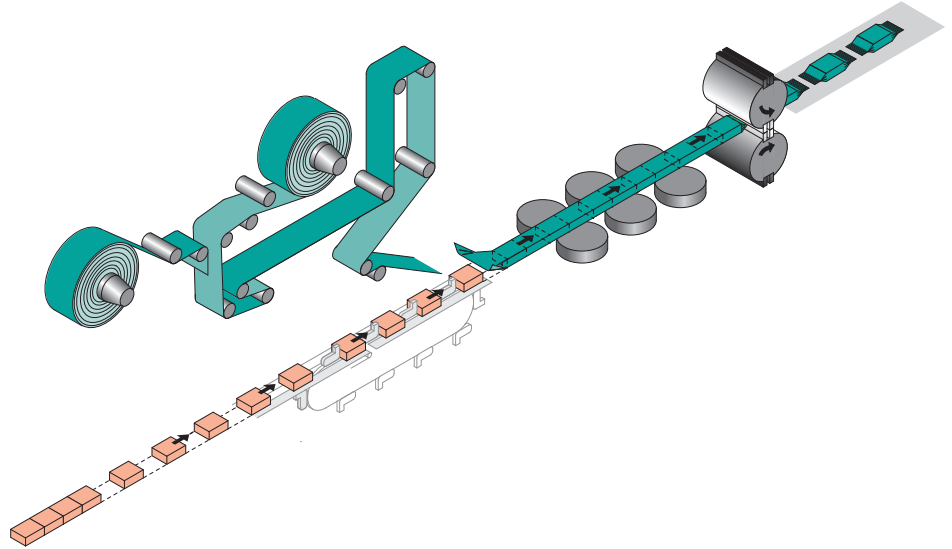
- Machine:
  - Length: 3700 mm
  - Width: 1200 mm
  - Height: 1800 mm
- Switch cabinet:
  - Length: 1400 mm
  - Width: 500 mm
  - Height: 1800 mm

## Weight

- 1300 kg

## Combination

Beside manual feeding, the machine can be directly synchronized to the production line by means of a Theegarten-Pactec belt feeding or robotic pick and place system.



## Special features

- The machine is based on a modular design, consisting of a basic machine and modular main assemblies. These assemblies with optional functionalities can be adapted to the tailor-made machine. Later amendments or upgrades of the machines are easy to implement.

## Product and wrapping material feeding

- single or triple stage accumulation conveyor at standard or extended length
- low contact, vacuum supported synchronisation, smart belt infeed, 110°- feeding or infeed lug chain with robotic feeding
- cardboard dispenser and grouping device for multi-packs
- manual or pneumatic core locking and reel tensioning devices
- automatic splicer with or without print registration
- manual or pneumatic web tracking control
- print registration, detection system for manufacturer foil splices, code dating device, tear tape device, label dispenser

## Sealing device

- two or three-stage longitudinal sealing device for cold or heat sealing
- flexible fin folding device
- long seam sealing profile in longitudinal direction
- cooling, evacuation, position retention belt
- segmented cross sealing device for cold and heat sealing with up to four sealing jaws
- cross seam sealing profile in longitudinal or transversal direction

## Product discharge

- discharge chute or discharge conveyor with separate drive
- upper support discharge belt
- ejecting device for faulty packs
- suction device for empty pouches

## Optional extras

- Due to the automatic operation, several machines can be handled by one operator
- Easy operation due to the touch screen
- Excellent accessibility for operation, maintenance and cleaning purposes